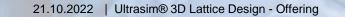


BASF We create chemistry

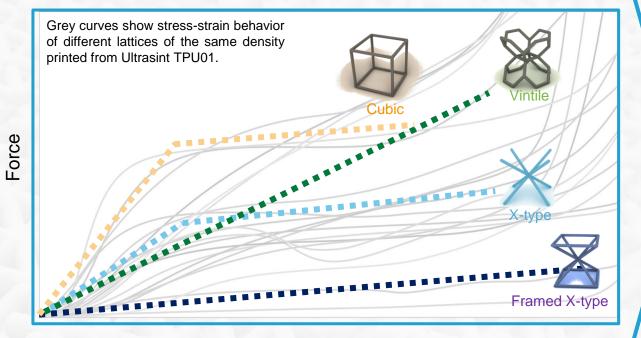
Ultrasim® 3D Lattice Design

Offering



How to find the right lattice for your application?

- One material many behaviors



Displacement



High energy absorber



×

Low energy absorber

.....



88

High linear stiffness



Low linear stiffness



We create chemistry

We support you in every stage - from starter to expert

To obtain the optimum performance the right lattice is key. We offer 4 easy methods to find the right lattice and generate the lattice design:

Lattice Catalogue	Lattice Test Pad	Foam Replacement	Full Engineering
Starter 1:	Starter 2:	<u>Premium:</u>	Enterprise:
Get a quick start by choosing from our lattice application catalogue and let us design the right lattice.	Get one of our physical lattice test pads to experience the wide range of properties lattices can achieve.	Use our in-house developed FEA and lattice library to mimic a foam you use today by a lattice.	We support you in each step of the product design development for your ideal lattice design.
	Coming soon		Image: wide wide wide wide wide wide wide wide

- Today available for:
- Coming soon:

Ultrasint TPU01 Ultracur3D ELXX We create chemistry

Ultrasim® 3D Lattice Design - Offering

The Part Wallington and Call			1		1	
GRADER C	Lattice Catalogue	Lattice Test Pad	5	Foam Replacement	2	Full Engineering
	Starter 1	Starter 2	Č.	<u>Premium</u>		<u>Enterprise</u>
	Get a quick start by choosing from	Get one of our physical lattice test	2	Use our in-house developed FEA	2	We support you in each step of
State Little	our lattice application catalogue	pads to experience the wide range		and lattice library to mimic a foam		the product design development
and the start	and let us design the right lattice.	of properties lattices can achieve.		you use today by a lattice.		for your ideal lattice design.
What you get:	6	<u>e</u>	7		1	
Digital lattice part as STL	✓	✓	~	\checkmark	2	\checkmark
 3D printed lattice pad (footwear, protection, seating) 		✓		\checkmark		\checkmark
Digital stress strain curves of all lattices		✓	a la	\checkmark		\checkmark
Digital stress-strain curves of tested foam				\checkmark	1	\checkmark
Full engineering support		7			9	\checkmark
What we need from you:	STL or any closed mesh*	 STL or any closed mesh* Code from our lattice test pad 	14	 STL or any closed mesh* Code from our lattice test pad 100x100x50mm foam sample 		 1 hour of your time to understand your problem and derive a solution concept.
Add-on (+ 250 €/each):	 Partial skin Diameter gradients for multizone lattices 	 Additional Lattice Test Pad (same type) 		 Partial skin Diameter gradients for multizone lattices 		 Partial skin Diameter gradients for multizone lattices
Price:	Starting at 500 €	Starting at 700 €	2	Starting at 2.500 €		On request
Lead time:	14 days	Coming soon	-	On request	2	On request
*Displaiment Limited to part size of less than 200,/25/	2250mm larger parts panda to be assessed which requires					

*Discla



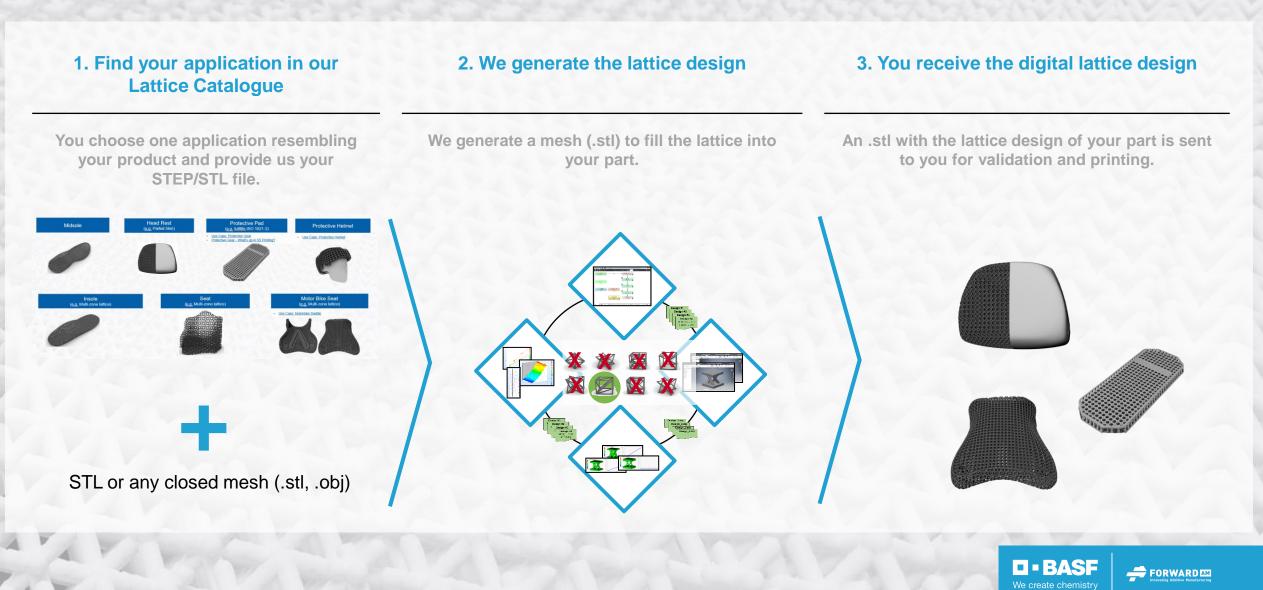


How it Works

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Starter 1 - Workflow: Choose from our Lattice Catalogue



Starter 1 - Workflow: Lattice Catalogue

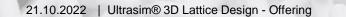




D - BASF

Starter 2 - Workflow: Lattice Test Pad

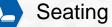
1. Choose Application specific lattice pad	2. Receive the lattice pad & choose your lattice code	3. We generate the lattice design	4. You receive the digital lattice design
Choose an application specific lattice pad and provide us your STEP/STL file.	You will receive a printed lattice pad and can choose your lattice code (A1, A2, etc.)	Using your part, we generate a mesh (.stl) with a lattice filling it based on the lattice code.	An .stl with the lattice design of your part is send to you for validation and printing.
Cushioning			
 Protection Seating 			
- Footwear	Beam Diameter		
-	Ban t		
STL or any closed mesh (.stl, .obj)	Cell Size		

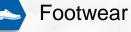


Starter 2 - Workflow: Lattice Test Pad

- Find the right lattice using touch & feel lattice pads
- Each lattice pad has 4 diameters + 4 cell sizes giving you 16 options to choose from
- 3 lattice pads for different applications available:

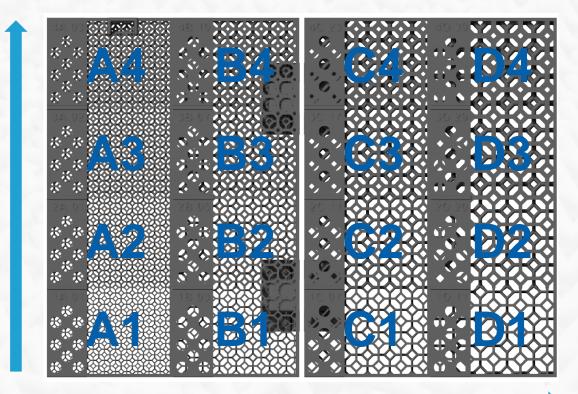






Beam Diameter





Cell Size



Premium Workflow: From Foam to Lattice

1. Physical testing of foam sample

2. Finding the right lattice using FEA

3. Receive your specific physical lattice pad

Send us a piece of foam (100x100x50mm). We test the foam sample to characterize it's properties. We match the stress-strain behavior of your foam and its behavior with our lattices.

Creation of a lattice pad around the optimum lattice parameters is send to you for a final decision on lattice. We generate your customized lattice into your part or a generic sample.

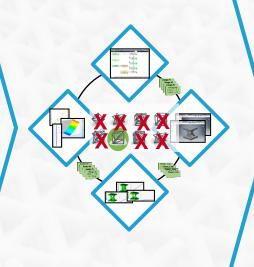
4. You receive the

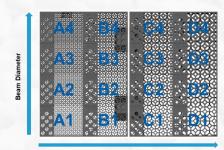
digital lattice design

5. Final Part design

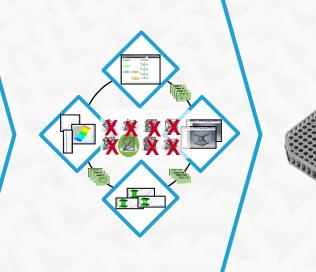
You receive a stl-file with the lattice design of your part.







Cell Size





Enterprise - Workflow: Full Engineering

1. Kick-Off Meeting

2. We develop the customized solution together

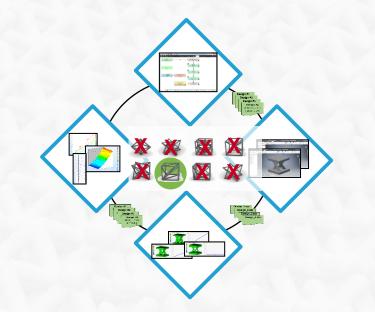
1 hour of your time to understand your problem and derive a solution concept. This may include a lattice development, a full product development or out-of-the-box service.



Depending on the customized solution concept, we work together to develop your lattice design.

3. You receive the digital lattice design

An .stl with the lattice design of your part is sent to you.







Any Questions? Contact Us!

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FORWARDAM Innovating Additive Manufacturing