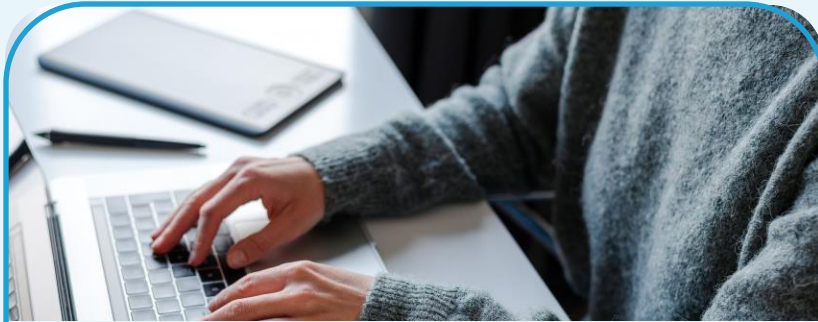


# How to recycle Ultrasint® TPU?



## 1. CONTACT US

Email us at [sustainability@basf-3dps.com](mailto:sustainability@basf-3dps.com) with your company name, contact person, interest in recycling TPU powder and/or parts, and the quantity available.



## 2. PREPARE THE PACKAGE

Ensure to pack TPU powder and TPU parts. **Label each package using the labels we provided via email.** These labels are essential for handling during shipment.



## 3. SHIP IT

Plan to send your recyclable material back to us coinciding with your next material delivery. This process ensures efficient restocking of materials and maintaining a sustainable cycle.



## 4. RECYCLE

BASF Forward AM recycles TPU by-products and waste, effectively converting them back into usable pellets. This sustainable approach ensures the efficient reuse of materials.

### ✓ RECYCLABLE:

- TPU Powder: Includes cake powder and agglomerates
- TPU Printed Parts

### ✗ NOT RECYCLABLE PARTS:

- Dyed, coated, or vapor smoothed
- Assembled or glued to different materials

### 📋 REQUIREMENTS FOR RECYCLING:

- All powder and parts must be clean and dry.
- Avoid cross-contamination with other materials (e.g., blast media from depowdering or assembled parts).
- Minimum quantity: 200kg for powder and 50kg for parts.

**QUALITY ASSURANCE:** BASF Forward AM can conduct incoming goods inspection. In case of non-conformity, we will dispose of the material, with the cost borne by the supplier.