



V5.0-05/2024

## **PBF Processing Guidelines**

Please contact us at <u>ultrasint-support@basf-3dps.com</u> to receive the most updated version of print parameters dedicated to your material/machine combination.

In your email, include your SLS printer brand & model details, and the compatible\* Ultrasint material you are willing to print with, and we will send you the complete print parameters matching your specific setup.

## **Printer Compatibility**

		PP Line	PA11 Line					TPU Line			
<ul> <li>Compatible</li> <li>Open parameter kit required</li> </ul>		PP 1400 Black	PA11	PA11 Black	PA11 CF	PA11 rCF	PA11 ESD	TPU01 for HP MJF	TPU 88A	TPU 88A Black	TPU 90A LT
HP	5200 Series										
Prodways	P1000 / P1000 S / P1000 X										
3D Systems	Sinterstation / Vanguard / sPro 60										
Nexa3D	QLS 230 / QLS 236 / QLS 260 / XYZprinting MfgPro Series		•								
-	Flight Series										
Farsoon	252P Series / 403P Series / eForm										
EOS	P1 Series / P3 Series / P7 Series										

\* For the updated version of the Printer Compatibility list please refer to our Material Catalog PBF.





## **PBF Material Onboarding Workflow**

Our validated onboarding workflow guarantees seamless material onboarding for our customers. To receive more details, please contact us at <u>ultrasint-support@basf-3dps.com</u>.

