

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22

Version: 2.0

Page: 1/9

(11129039/SDS_GEN_US/EN)

1. Identification

Product identifier used on the label

Ultrafuse® PLA Gold

Recommended use of the chemical and restriction on use

Recommended use*: 3D Printing; for industrial use only

* The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

Details of the supplier of the safety data sheet

Company:

BASF 3D Printing Solutions B.V.
Eerste Bokslootweg 17
7821 AT Emmen, Netherlands

Contact address:

BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932
USA
Telephone: +1 973 245-6000

Emergency telephone number

24 Hour Emergency Response Information

CHEMTREC: 1-800-424-9300

BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: Polymer

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

No need for classification according to GHS criteria for this product.

Label elements

The product does not require a hazard warning label in accordance with GHS criteria.

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22
Version: 2.0

Page: 2/9
(11129039/SDS_GEN_US/EN)

Hazards not otherwise classified

No specific dangers known, if the regulations/notes for storage and handling are considered.

Labeling of special preparations (GHS):

This product is not combustible in the form in which it is shipped by the manufacturer, but may form a combustible dust through downstream activities (e.g. grinding, pulverizing) that reduce its particle size. UNDER HOT MELT PROCESSING CONDITIONS, WEAR PERSONAL PROTECTIVE EQUIPMENT TO PREVENT THERMAL BURNS.

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Under the referenced regulation, this product does not contain any components classified for health hazards above the relevant cut off value.

4. First-Aid Measures

Description of first aid measures

General advice:

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. If symptoms persist, seek medical advice.

If on skin:

Wash thoroughly with soap and water Burns caused by molten material require hospital treatment. If irritation develops, seek medical attention.

If in eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

If swallowed:

Keep patient calm, remove to fresh air. Immediate medical attention required.

Most important symptoms and effects, both acute and delayed

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment:

Treat according to symptoms (decontamination, vital functions), no known specific antidote.

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22
Version: 2.0

Page: 3/9
(11129039/SDS_GEN_US/EN)

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:
water spray, foam, dry powder

Special hazards arising from the substance or mixture

Hazards during fire-fighting:
Vapors/fumes may contain traces of combustible substances.

Advice for fire-fighters

Protective equipment for fire-fighting:
Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Further information:

Dusty conditions may ignite explosively in the presence of an ignition source causing flash fire.

6. Accidental release measures

Further accidental release measures:

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

Personal precautions, protective equipment and emergency procedures

Wear suitable personal protective clothing and equipment. Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice.

Environmental precautions

Do not allow to enter soil, waterways or waste water channels.

Dispose of in compliance with the environmental protection requirements.

Methods and material for containment and cleaning up

For small amounts: Sweep/shovel up.
For large amounts: Sweep/shovel up. Vacuum up spilled product.
Reclaim for processing if possible. Ensure adequate ventilation. Avoid raising dust.

Nonsparking tools should be used. After decontamination, spill area can be washed with water.

7. Handling and Storage

Precautions for safe handling

Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust.

Protection against fire and explosion:

Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22
Version: 2.0

Page: 4/9
(11129039/SDS_GEN_US/EN)

electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids (2013 Edition) for safe handling.

Conditions for safe storage, including any incompatibilities

Segregate from oxidizing agents.

Suitable materials for containers: Low density polyethylene (LDPE), High density polyethylene (HDPE), Polypropylene (PP), Polystyrene (PS)

Further information on storage conditions: Avoid extreme heat. Avoid deposition of dust.

Storage stability:
Protect against moisture.

8. Exposure Controls/Personal Protection

No occupational exposure limits known.

Advice on system design:

It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.

Personal protective equipment

Respiratory protection:

Wear respiratory protection if ventilation is inadequate. Wear a NIOSH-certified (or equivalent) organic vapour/particulate respirator.

Hand protection:

Wear gloves to prevent contact during mechanical processing and/or hot melt conditions.

Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

Eye protection:

Safety glasses with side-shields. Wear splash goggles to protect from hot molten substance/product.

Body protection:

Standard work clothes and shoes.

General safety and hygiene measures:

Avoid inhalation of dust. Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. Wash soiled clothing immediately.

9. Physical and Chemical Properties

Form:	filament
Odour:	odourless
Odour threshold:	not applicable

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22
Version: 2.0

Page: 5/9
(11129039/SDS_GEN_US/EN)

Colour:	gold colour
pH value:	not applicable
melting range:	150 - 180 °C
Boiling point:	not applicable
Flash point:	not applicable
Flammability:	not flammable
Lower explosion limit:	For solids not relevant for classification and labelling.
Upper explosion limit:	For solids not relevant for classification and labelling.
Autoignition:	not applicable
Vapour pressure:	not applicable
Density:	1.25 g/cm ³ (25 °C)
Bulk density:	dropped
Vapour density:	not applicable
Partitioning coefficient n-octanol/water (log Pow):	not applicable
Self-ignition temperature:	not self-igniting
Thermal decomposition:	> 300 °C No decomposition if stored and handled as prescribed/indicated. Thermal decomposition above the indicated temperature is possible. Prolonged thermal loading can result in products of degradation being given off.
Viscosity, dynamic:	not applicable
Viscosity, kinematic:	not applicable, the product is a solid
Solubility in water:	insoluble
Evaporation rate:	The product is a non-volatile solid.
Other Information:	If necessary, information on other physical and chemical parameters is indicated in this section.

10. Stability and Reactivity

Reactivity

Corrosion to metals:
No corrosive effect on metal.

Oxidizing properties:
Not an oxidizer.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

The product is chemically stable.
No hazardous reactions if stored and handled as prescribed/indicated.

Conditions to avoid

Temperature: > 300 degrees Celsius
Prolonged exposure to elevated temperatures may result in exothermic decomposition accompanied by a pressure build-up in sealed containers. Avoid all sources of ignition: heat, sparks, open flame.

Incompatible materials

oxidizing agents

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22
Version: 2.0

Page: 6/9
(11129039/SDS_GEN_US/EN)

Hazardous decomposition products

Decomposition products:

Hazardous decomposition products: monomers, gases/vapours, oxides, hydrocarbons, cyclic low molecular weight oligomers, Gaseous products of degradation can be given off if the product is greatly overheated.

Thermal decomposition:

> 300 °C

No decomposition if stored and handled as prescribed/indicated. Thermal decomposition above the indicated temperature is possible. Prolonged thermal loading can result in products of degradation being given off.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Inhalation of particulates may cause respiratory tract irritation. Ingestion may cause gastrointestinal disturbances. Contact with molten product may cause thermal burns. The resin in pelleted form poses a low hazard.

Oral

No applicable information available.

Inhalation

The inhalation of dusts represents a potential acute hazard.

Dermal

No applicable information available.

Assessment other acute effects

Assessment of STOT single:

Based on available Data, the classification criteria are not met.

Irritation / corrosion

Assessment of irritating effects: May cause slight irritation to the skin. May cause slight irritation to the eyes.

Skin

May cause mechanical irritation.

Eye

May cause mechanical irritation.

Sensitization

Assessment of sensitization: The chemical structure does not suggest a sensitizing effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22
Version: 2.0

Page: 7/9
(11129039/SDS_GEN_US/EN)

Aspiration Hazard

No aspiration hazard expected.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: Repeated exposure to the substance by dermal administration leads to effects similar to those found after single exposure. Repeated exposure to the substance by inhalative administration leads to effects similar to those found after single exposure. Repeated exposure to the substance by oral administration leads to effects similar to those found after single exposure. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Genetic toxicity

Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Carcinogenicity

Assessment of carcinogenicity: The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Reproductive toxicity

Assessment of reproduction toxicity: The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Teratogenicity

Assessment of teratogenicity: The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Other Information

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms.

Persistence and degradability

Assessment biodegradation and elimination (H₂O)

Experience shows this product to be inert and non-degradable.

Bioaccumulative potential

Assessment bioaccumulation potential

Accumulation in organisms is not to be expected.

Bioaccumulation potential

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22
Version: 2.0

Page: 8/9
(11129039/SDS_GEN_US/EN)

Accumulation in organisms is not to be expected.

Additional information

Add. remarks environm. fate & pathway:

Due to the consistency of the product, dispersion into the environment is impossible. Therefore no negative effects on the environment may be anticipated based on the present state of knowledge.

13. Disposal considerations

Waste disposal of substance:

This product is not regulated by RCRA. This product is not regulated by CERCLA ('Superfund'). Incinerate in a licensed facility. Do not discharge substance/product into sewer system. Dispose of in accordance with national, state and local regulations.

Container disposal:

Dispose of in accordance with national, state and local regulations.

14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US blocked / not listed

EPCRA 311/312 (Hazard categories): Refer to SDS section 2 for GHS hazard classes applicable for this product.

NFPA Hazard codes:

Health: 1 Fire: 1 Reactivity: 0 Special:

Assessment of the hazard classes according to UN GHS criteria (most recent version):

Safety Data Sheet

Ultrafuse® PLA Gold

Revision date : 2021/01/22
Version: 2.0

Page: 9/9
(11129039/SDS_GEN_US/EN)

16. Other Information

SDS Prepared by:
BASF 3D Printing NA Product Regulations
SDS Prepared on: 2021/01/22

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

Ultrafuse® PLA Gold Any other intended applications should be discussed with the manufacturer. Corresponding occupational protection measurements must be followed.

END OF DATA SHEET