1. Identification

Product identifier

**Ultrafuse® PAHT CF15**

Recommended use: 3D Printing

Details of the supplier of the safety data sheet

Company:
BASF 3D Printing Solutions B.V.
Eerste Bokslootweg 17
7821 AT Emmen, Netherlands

Telephone: + 31 591 820 389
E-mail address: sales@basf-3dps.com

Emergency telephone number

International emergency number:
Telephone: +49 180 2273-112

2. Hazards Identification

Classification of the substance or mixture

According to UN GHS criteria

No need for classification according to GHS criteria for this product.

Label elements

Globally Harmonized System (GHS)

The product does not require a hazard warning label in accordance with GHS criteria.
Other hazards

According to UN GHS criteria

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

3. Composition/Information on Ingredients

Substances
Not applicable

Mixtures

Chemical nature
Polymer

Hazardous ingredients (GHS)
According to UN GHS criteria
No particular hazards known.

4. First-Aid Measures

Description of first aid measures
Remove contaminated clothing.

If inhaled:
Remove the affected individual into fresh air and keep the person calm. If symptoms persist, seek medical advice.

On skin contact:
Wash thoroughly with soap and water. If irritation develops, seek medical attention. Burns caused by molten material require hospital treatment.

On contact with eyes:
Wash affected eyes for at least 15 minutes under running water with eyelids held open. If irritation develops, seek medical attention.

On ingestion:
Rinse mouth immediately with water. Immediate medical attention required.

Most important symptoms and effects, both acute and delayed
Symptoms: (Further) symptoms and/or effects are not known so far
Hazards: No hazard is expected under intended use and appropriate handling.
5. Fire-Fighting Measures

**Extinguishing media**
Suitable extinguishing media:
- water spray, foam, dry powder, carbon dioxide

**Special hazards arising from the substance or mixture**
carbon oxides
The substances/groups of substances mentioned can be released in case of fire.

**Advice for fire-fighters**
Special protective equipment:
Wear a self-contained breathing apparatus.

Further information:
- Dust can form an explosive mixture with air. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental Release Measures

Avoid dispersal of dust in the air (e.g. by clearing dusty surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

**Personal precautions, protective equipment and emergency procedures**
No special precautions necessary.

**Environmental precautions**
Discharge into the environment must be avoided.

**Methods and material for containment and cleaning up**
For small amounts: Sweep/shovel up.
For large amounts: Sweep/shovel up.
Dispose of absorbed material in accordance with regulations. Avoid raising dust.

7. Handling and Storage

**Precautions for safe handling**
Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust.

Protection against fire and explosion:
The product is not an oxidizer, not self-combustible and not explosive. Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

**Conditions for safe storage, including any incompatibilities**

Suitable materials for containers: Low density polyethylene (LDPE), High density polyethylene (HDPE)

Further information on storage conditions: Avoid deposition of dust. Avoid extreme heat.

Storage stability:
Protect against moisture.

**Specific end use(s)**
For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

---

### 8. Exposure Controls/Personal Protection

**Control parameters**

#### Components with occupational exposure limits

- 1333-86-4: Carbon black
- 7440-44-0: Carbon

**Exposure controls**

**Personal protective equipment**

Respiratory protection:
Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:
Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

Eye protection:
Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:
Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

**General safety and hygiene measures**

- Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions.
- Store work clothing separately. Hands and/or face should be washed before breaks and at the end of the shift. When using, do not eat, drink or smoke.
9. Physical and Chemical Properties

Information on basic physical and chemical properties

Form: filament
Colour: black
Odour: odourless
Odour threshold: not applicable, odour not perceivable
pH value: not applicable, substance/mixture is non-soluble (in water)
Melting point: > 200 °C
Boiling point: not applicable
Flash point: not applicable, the product is a solid
Evaporation rate: The product is a non-volatile solid.
Flammability: Not a flammable solid according to UN transport regulations division 4.1 and GHS chapter 2.7.
Lower explosion limit: For solids not relevant for classification and labelling.
Upper explosion limit: For solids not relevant for classification and labelling.
Ignition temperature: not applicable
Vapour pressure: not determined
Density: not determined
Relative density: No data available.
Relative vapour density (air): The product is a non-volatile solid.
Solubility in water: insoluble
Partitioning coefficient n-octanol/water (log Kow): not applicable for mixtures
Self ignition: not self-igniting

Thermal decomposition: No decomposition if stored and handled as prescribed/indicated. Prolonged thermal loading can result in products of degradation being given off.

Viscosity, kinematic: not applicable, the product is a solid
Explosion hazard: not explosive
Fire promoting properties: not fire-propagating

Other information
10. Stability and Reactivity

Reactivity
No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals: No corrosive effect on metal.

Chemical stability
The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions
No hazardous reactions when stored and handled according to instructions. The product is chemically stable.

Conditions to avoid
Temperature: > 300 °C
Prolonged exposure to elevated temperatures may result in exothermic decomposition accompanied by a pressure build-up in sealed containers. Avoid all sources of ignition: heat, sparks, open flame.

Incompatible materials
Substances to avoid: oxidizing agents

Hazardous decomposition products

<table>
<thead>
<tr>
<th>Hazardous decomposition products:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Prolonged thermal loading can result in products of degradation being given off., monomers, gases/vapours, oxides, hydrocarbons, cyclic low molecular weight oligomers</td>
</tr>
</tbody>
</table>

11. Toxicological Information

Information on toxicological effects

Acute toxicity
Assessment of acute toxicity:
Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation. Virtually nontoxic after a single skin contact. Contact with molten product may cause thermal burns.

Experimental/calculated data:
(oral): No applicable information available.
(by inhalation): The inhalation of dusts represents a potential acute hazard.
(dermal): No applicable information available.

Irritation
Assessment of irritating effects:
May cause slight irritation to the skin. May cause slight irritation to the eyes. May cause slight irritation to the respiratory tract.

**Respiratory/Skin sensitization**

Assessment of sensitization:
- Based on available data, the classification criteria are not met.

**Germ cell mutagenicity**

Assessment of mutagenicity:
- Based on available data, the classification criteria are not met.

**Carcinogenicity**

Assessment of carcinogenicity:
The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

**Reproductive toxicity**

Assessment of reproduction toxicity:
- Based on available data, the classification criteria are not met.

**Developmental toxicity**

Assessment of teratogenicity:
- Based on available data, the classification criteria are not met.

**Specific target organ toxicity (single exposure)**

Assessment of STOT single:
- Based on available data, the classification criteria are not met.

**Repeated dose toxicity and Specific target organ toxicity (repeated exposure)**

Assessment of repeated dose toxicity:
- Based on available data, the classification criteria are not met.

**Aspiration hazard**

- not applicable

**Other relevant toxicity information**

The product has not been tested. The statement has been derived from the properties of the individual components.
12. Ecological Information

Toxicity

Assessment of aquatic toxicity:
There is a high probability that the product is not acutely harmful to aquatic organisms.

Persistence and degradability

Assessment biodegradation and elimination (H2O):
Experience shows this product to be inert and non-degradable.

Bioaccumulative potential

Assessment bioaccumulation potential:
Accumulation in organisms is not to be expected.

Bioaccumulation potential:
Accumulation in organisms is not to be expected.

Mobility in soil

Assessment transport between environmental compartments:
Adsorption in soil: Study scientifically not justified.

Results of PBT and vPvB assessment

The product does not fulfill the criteria for PBT (Persistent/bioaccumulative/toxic) and vPvB (very persistent/very bioaccumulative).

Additional information

Add. remarks environm. fate & pathway:
Due to the consistency of the product, dispersion into the environment is impossible. Therefore no negative effects on the environment may be anticipated based on the present state of knowledge.

13. Disposal Considerations

Waste treatment methods

Must be disposed of or incinerated in accordance with local regulations.

A waste code in accordance with the European waste catalog (EWC) cannot be specified, due to dependence on the usage.
The waste code in accordance with the European waste catalog (EWC) must be specified in cooperation with disposal agency/manufacturer/authorities.

Contaminated packaging:
Packs that cannot be cleaned should be disposed of in the same manner as the contents.
Uncontaminated packaging can be re-used.
14. Transport Information

**Land transport**

ADR

<table>
<thead>
<tr>
<th>Field</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number or ID number:</td>
<td>Not classified as a dangerous good under transport regulations</td>
</tr>
<tr>
<td>UN proper shipping name:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Transport hazard class(es):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Packing group:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Environmental hazards:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Special precautions for user:</td>
<td>None known</td>
</tr>
</tbody>
</table>

**RID**

<table>
<thead>
<tr>
<th>Field</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number or ID number:</td>
<td>Not classified as a dangerous good under transport regulations</td>
</tr>
<tr>
<td>UN proper shipping name:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Transport hazard class(es):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Packing group:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Environmental hazards:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Special precautions for user:</td>
<td>None known</td>
</tr>
</tbody>
</table>

**Inland waterway transport**

ADN

<table>
<thead>
<tr>
<th>Field</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number or ID number:</td>
<td>Not classified as a dangerous good under transport regulations</td>
</tr>
<tr>
<td>UN proper shipping name:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Transport hazard class(es):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Packing group:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Environmental hazards:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Special precautions for user:</td>
<td>None known</td>
</tr>
</tbody>
</table>

Transport in inland waterway vessel

Not evaluated

**Sea transport**

IMDG

<table>
<thead>
<tr>
<th>Field</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number or ID number:</td>
<td>Not classified as a dangerous good under transport regulations</td>
</tr>
<tr>
<td>UN proper shipping name:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Transport hazard class(es):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Packing group:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Environmental hazards:</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>
Safety data sheet according to UN GHS 4th rev.

Date / Revised: 21.12.2022

Product: Ultrafuse® PAHT CF15

(ID no. 11120992/SDS_GEN_00/EN)

Date of print 09.01.2023

Special precautions for user

None known

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

UN number or ID number: Not applicable
UN proper shipping name: Not applicable
Transport hazard class(es): Not applicable
Packing group: Not applicable
Environmental hazards: Not applicable
Special precautions for user: None known

Maritime transport in bulk according to IMO instruments

Maritime transport in bulk is not intended.

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

16. Other Information

Any other intended applications should be discussed with the manufacturer. Corresponding occupational protection measurements must be followed.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

Vertical lines in the left hand margin indicate an amendment from the previous version.