

Safety data sheet

Page: 1/8

BASF 3D Printing Safety data sheet

Date / Revised: 22.06.2020

Product: **Ultrafuse® ABS Fusion+ Natural**

Version: 1.0

(11128230/SDS_GEN_TH/EN)

Date of print 09.01.2023

1. Substance/preparation and manufacturer/supplier identification

Ultrafuse® ABS Fusion+ Natural

Recommended use: 3D Printing, for industrial use only

Manufacturer/supplier:

BASF 3D Printing Solutions B.V.
Eerste Bokslootweg 17
7821 AT Emmen, Netherlands
Telephone: + 31 591 820 389
Telefax number: +31 (0)6 53 49 74 35
E-mail address: sales@basf-3dps.com

Emergency information:

International emergency number:
Telephone: +49 180 2273-112

2. Hazard identification

Classification according to UN GHS 2009

Classification of the substance and mixture:

No need for classification according to GHS criteria for this product.

Label elements and precautionary statement:

The product does not require a hazard warning label in accordance with GHS criteria.

Other hazards which do not result in classification:

The product may cause burns, if handled in the melted state.

3. Composition/information on ingredients

Chemical nature

Polymer

No particular hazards known.

4. First-Aid Measures

General advice:

Remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air.

On skin contact:

Wash thoroughly with soap and water

Skin contact with hot molten substance/product may cause thermal burns. Areas affected by molten material should be quickly placed under cold running water. Solidified product should not be pulled from the skin. Burns caused by molten material require hospital treatment.

On contact with eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open.

On ingestion:

Rinse mouth and then drink 200-300 ml of water.

Note to physician:

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

Treatment: Symptomatic treatment (decontamination, vital functions).

5. Fire-Fighting Measures

Suitable extinguishing media:

water spray, foam, dry powder, Dry sand

Specific hazards:

nitrogen oxides, carbon oxides

The substances/groups of substances mentioned can be released in case of fire.

Special protective equipment:

Wear a self-contained breathing apparatus.

Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental Release Measures

Personal precautions:

No special precautions necessary.

Environmental precautions:

Do not discharge into drains/surface waters/groundwater. Contain contaminated water/firefighting water.

Methods for cleaning up or taking up:

For small amounts: Sweep/shovel up.

For large amounts: Sweep/shovel up. Vacuum up spilled product.

Reclaim for processing if possible. Ensure adequate ventilation. Avoid raising dust.

7. Handling and Storage

Handling

Avoid the formation and deposition of dust. Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines.

Protection against fire and explosion:

The product is not an oxidizer, not self-combustible and not explosive.

Storage

Suitable materials for containers: High density polyethylene (HDPE), Low density polyethylene (LDPE), Paper/Fibreboard

Further information on storage conditions: Containers should be stored tightly sealed in a dry place.

8. Exposure controls and personal protection

Components with occupational exposure limits

No occupational exposure limits known.

Personal protective equipment

Respiratory protection:

Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:

Wear refractive gloves while working with the hot melt.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

BASF 3D Printing Safety data sheet
Date / Revised: 22.06.2020
Product: **Ultrafuse® ABS Fusion+ Natural**

Version: 1.0

(11128230/SDS_GEN_TH/EN)

Date of print 09.01.2023

Body protection:

No body protection required if used for intended purpose and satisfying generally accepted industrial hygiene rules.

General safety and hygiene measures:

Hands and/or face should be washed before breaks and at the end of the shift.

9. Physical and Chemical Properties

Form: filament
Colour: yellow tint
Odour: odourless
Odour threshold: not applicable, odour not perceivable

pH value:
not soluble

Melting point: > 114 °C
Boiling point:
not applicable

Flash point:
not applicable, the product is a solid

Evaporation rate:
The product is a non-volatile solid.

Flammability (solid/gas): not flammable
Lower explosion limit:
For solids not relevant for
classification and labelling.

Upper explosion limit:
For solids not relevant for
classification and labelling.

Thermal decomposition: Gaseous products of degradation
can be given off if the product is
greatly overheated.

Self ignition: not self-igniting

Self heating ability: It is not a substance capable of
spontaneous heating.

Fire promoting properties: not fire-propagating
Radioactivity:

not radioactive for transport
purposes

Vapour pressure:
(20 °C)
negligible

BASF 3D Printing Safety data sheet
Date / Revised: 22.06.2020
Product: **Ultrafuse® ABS Fusion+ Natural**

Version: 1.0

(11128230/SDS_GEN_TH/EN)

Date of print 09.01.2023

Bulk density: 1,075 kg/m³
(20 °C)
Relative vapour density (air):
The product is a non-volatile solid.

Solubility in water: negligible
Miscibility with water:
immiscible
Partitioning coefficient n-octanol/water (log Pow):
not applicable for mixtures

Viscosity, dynamic:
not applicable, the product is a solid
Viscosity, kinematic:
not applicable, the product is a solid

10. Stability and Reactivity

Conditions to avoid:
Avoid extreme temperatures. Avoid UV-light and other radiation with high energy.

Thermal decomposition: Gaseous products of degradation can be given off if the product is greatly overheated.

Substances to avoid:
oxidizing agents, acids, bases

Corrosion to metals: No corrosive effect on metal.

Hazardous reactions:
No hazardous reactions when stored and handled according to instructions.

Thermal decomposition products:
acrylonitrile, styrene
nitrogen oxides, carbon oxides

11. Toxicological Information

Acute toxicity

Assessment of acute toxicity:
Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation. Virtually nontoxic after a single skin contact.

Experimental/calculated data:
ATE (oral): > 5,000 mg/kg

ATE (by inhalation): > 20 mg/l 4 h
Determined for vapor

ATE (dermal): > 5,000 mg/kg

Irritation

Assessment of irritating effects:
Not irritating to eyes and skin.

Respiratory/Skin sensitization

Assessment of sensitization:
Based on available Data, the classification criteria are not met.

Germ cell mutagenicity

Assessment of mutagenicity:
Not classified, due to lack of data.

Carcinogenicity

Assessment of carcinogenicity:
Not classified, due to lack of data.

Reproductive toxicity

Assessment of reproduction toxicity:
Not classified, due to lack of data.

Developmental toxicity

Assessment of teratogenicity:
Not classified, due to lack of data.

Specific target organ toxicity (single exposure):

Assessment of STOT single:
Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:
Not classified, due to lack of data.

Aspiration hazard

No aspiration hazard expected.

Other relevant toxicity information

The product has not been tested. The statement has been derived from the properties of the individual components. The product has been assessed on the basis of the components' available

(11128230/SDS_GEN_TH/EN)

Date of print 09.01.2023

data. To some extent data gaps exist for individual components. According to our present knowledge and experience dangers which are not covered by the current labeling are not to be expected.

12. Ecological Information

Ecotoxicity

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. Based on long-term (chronic) toxicity study data, the product is very likely not harmful to aquatic organisms.

Mobility

Assessment transport between environmental compartments:

Adsorption to solid soil phase is expected.

Persistence and degradability

Assessment biodegradation and elimination (H₂O):

Product is not expected to be readily biodegradable. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Bioaccumulation potential

Assessment bioaccumulation potential:

The product has not been tested.

Additional information

Other ecotoxicological advice:

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition. The product has been assessed on the basis of the components' available data. To some extent data gaps exist for individual components. According to our present knowledge and experience dangers which are not covered by the current labeling are not to be expected.

13. Disposal Considerations

Dispose of in accordance with national, state and local regulations.

Contact specialized companies about recycling.

Contaminated packaging:

Dispose of in accordance with national, state and local regulations.

Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

14. Transport Information

Domestic transport:

Not classified as a dangerous good under transport regulations

BASF 3D Printing Safety data sheet
Date / Revised: 22.06.2020
Product: **Ultrafuse® ABS Fusion+ Natural**

Version: 1.0

(11128230/SDS_GEN_TH/EN)

Date of print 09.01.2023

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Other regulations

16. Other Information

Vertical lines in the left hand margin indicate an amendment from the previous version.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.